Limestone Colors

Gray
The gray color Indiana Limestone varies from a light silvery gray to shades of bluish gray.

Variegated
The variegated color Indiana Limestone is a mix of gray and buff colors and a variety of tones in between. There can be a little or a lot of variation from work piece to work piece within the variegated color stone.

Buff
The buff color Indiana Limestone varies from a light creamy shade to a brownish buff.
STEP ONE: The Shop Drawing
Our drafting team works closely with the contractor and/or architect to ensure even the smallest of details are addressed. (This process is vital to the progress of your project and will eliminate potential jobsite or installation issues.)

STEP TWO
Once the shop drawings have been completed, we will transmit these to you electronically (or hardcopy if you are unable to print).

STEP THREE
These drawings should then be forwarded to the architect or responsible party for approval or any necessary dimension changes.

CONFIRMATION
Should you email the approved shop drawings back, they should go to the detailer within our company who sent them.

IT IS YOUR RESPONSIBILITY TO FOLLOW UP VIA TELEPHONE CALL TO ENSURE THEY HAVE BEEN RECEIVED.

If there is no follow up phone call, we will not be held responsible should the drawings be overlooked sitting in an email inbox. We receive many emails in a given day and this follow up phone call is very important and will ensure there are no delays releasing the material for fabrication.

Questions? Call Us 812.275.0264
www.indystone.com
PRODUCT INFORMATION

Banding (also known as string coursing) is often used as a transition piece in masonry construction. It is one of the most cost effective ways to add style and elegance to any masonry structure and is designed to integrate with common brick sizes.

Please consult with your sales associate for more information.
COPING

Classic Coping

Rounded Coping

Double Wash Coping

Bull Nose Coping

Vintage Profile Coping

Natural Rockface Coping

PRODUCT INFORMATION

Coping is used to add an elegant finished look to any masonry wall or structure. It is very cost effective and can add structural integrity to the building or wall while protecting the structure from harsh weather conditions.

Please consult with your sales associate for more information.
Door and window surrounds add a formal flair to any masonry structure. The style of the building becomes an integral part of choosing surrounds that best fit the structure. Contemporary modern design as well as classic traditional surrounds are available to fit any project need.

Please consult with your sales associate for more information.
Beautifully cut jack arches add definition to any window or door surround. These building elements are a very cost-effective way to reflect the personal style of your project. Jack arches are designed for either two or three piece installation. When combined with jambs and a sill, jack arches make a stunning statement.

Please consult with your sales associate for more information.
Door and window jambs add a formal flair to any masonry structure. The style of the building becomes an integral part of choosing surrounds that best fit the structure. Contemporary modern design as well as classic traditional jambs are available to fit any project need. Should be combined with door/window heads, jack arches as well as sills.

Please consult with your sales associate for more information.
Keystones originated as the final wedge shaped piece that held together a stone arch. Today, they are still used in that manner or can be used individually as an accent piece above any window or door opening. Adding a keystone gives a clean polished look to any commercial or residential structure.

Please consult with your sales associate for more information.
Simple and classic, quoins create a wonderful visual contrast to masonry veneer. These can be installed one on top of the other or divided by another form of exterior cladding.

Please consult with your sales associate for more information.
Sills are the most basic of architectural elements that can be added to any project while giving it plenty of style. Slip sills are the same width as the masonry opening while lug sill project out from the window allowing for installation of a full surround.

Please consult with your sales associate for more information.
### WALL CAPS

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<thead>
<tr>
<th>Classic Wall Cap</th>
<th>Rounded Wall Cap</th>
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<tr>
<td><img src="image1.png" alt="Classic Wall Cap" /></td>
<td><img src="image2.png" alt="Rounded Wall Cap" /></td>
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<tr>
<th>Double Wash Wall Cap</th>
<th>Bull Nose Wall Cap</th>
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<th>Vintage Profile Wall Cap</th>
<th>Natural Rockface Wall Cap</th>
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<td><img src="image6.png" alt="Natural Rockface Wall Cap" /></td>
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**PRODUCT INFORMATION**

Wall caps are used to add an elegant finished look to any masonry wall. Caps are very cost effective and can add structural integrity to the wall while protecting the structure from harsh weather conditions.

Please consult with your sales associate for more information.
Water tables are a very powerful building element which makes a strong statement. They typically transition to window sills or banding and provide a streamline look to any project. Please consult with your sales associate for more information.
Modular Units

Made of the same naturally durable and high quality raw Indiana Limestone used in our nation’s most renowned buildings.

- Use a proven, time-tested natural stone readily available in full-bed thickness precision cut modular units.
- Exhibits the subtle natural color range that has become the standard of Indiana Limestone over the last 150 years.
- Indiana Limestone is the perfect complement to brick and other building materials.
- Available in standard sizes of 4”, 8”, 12”, or 16” heights by 24” in length.

Competitively Priced

- A historic natural stone competitively priced to engineered or cast stone imitations.
- Cost effective modular unit installation using traditional brick ties and having proper coverage/weight balance for efficient setting.
- Packaged ready-to-set and easily trimmed in the field for corner, door, and window openings.

PRODUCT INFORMATION

- Available in full bed
- Available in gray and full color blend
- Available in Smooth or Split face with sawn top, bottom, back, and ends.
- Tolerances:
  - Height (+/-) 1/16”
  - Length (+/-) 1/16”
  - Depth (+/-) 1/16”
- Palletized on 48” x 48” pallet, wrapped in plastic

Please consult with your sales associate for more information.
### Beauty and Durability

- Split Face veneer is made of the same naturally durable and high quality raw material used in many of our nation’s most renowned buildings.
- The split face full color blend Indiana Limestone exhibits the beauty of the subtle color and grain variations in the natural stone.
- Adds a sense of permanence and lasting value to any commercial or residential project.

### Competitive Installed Cost

- This historic natural stone is competitively priced against engineered and cast stone imitations.
- Installation methods use traditional brick ties and can be easily and efficiently set by masons around the country.
- Packaged ready-to-set, and lengths are easily trimmed in the field for corner, door, and window openings.

### Trim and Accent

- A full line of standard and custom transitional trim and accent units are available to match the full color range.

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**PRODUCT INFORMATION**

- Available in full bed or thin veneer
- Available in full color blend, buff or gray
- Split face with split or sawn back
- Minimum one sawn end on each piece
- Tolerances:
  - Height (+/-) 1/16”
  - Length (varies)
  - Depth (3”-4”)
- Packaged on 32”x48” pallets, wrapped in plastic
- Expected coverage 45 sq ft/ton

Please consult with your sales associate for more information.
Natural Stone

Tumbled Indiana Limestone contains the full natural color range and it displays the sense of permanence found only in natural stone. The distinct natural beauty of Indiana Limestone is apparent when set in place and ages gracefully with a natural patina.

Lasting Value and Performance

Tumbled Indiana Limestone offers the same durability and endurance as other classic Indiana Limestone Buildings such as the Empire State Building, National Cathedral, and Biltmore Estate. Compared to non-masonry options and cast stone, it is a maintenance-free natural building stone. Natural Indiana Limestone has exceptional thermal mass properties to keep buildings warm in the winter and cool in the summer.

Perfect Complement

As the perfect complement to brick and other building materials, tumbled Indiana Limestone adds a sense of permanence and distinction to the design. A full bed thickness lightly tumbled veneer with a natural range of complementary colors and sizes can enhance almost every brick color. The natural variations of color, texture, & finish enhance any residential or commercial architectural style.
Split Face & Tumbled

Thin veneer Indiana Limestone is a wonderfully attractive and cost effective building material that is the right choice in many situations.

- The best, most durable lightweight stone option on the market
- 3/4"-1 1/4" typical bed depth
- Requires no footing or foundation for installation
- 100% natural stone! No aggregate or artificial colors needed to make it look natural
- Can be installed directly over existing masonry (see installation for more details)
- Installed with expanded galvanized metal lath
- May be installed on non-load bearing walls or areas where full veneer may not be practical (gable ends, chimney chases, dormer windows)
- Most economical material when shipping product long distances
- Average 135 square feet per ton (approximately 10-15 pounds per square ft.)
- Average 3,000 square feet of stone per truckload
- Most masons can install at least 50 percent more thin veneer then full veneer in a day
- Available in Split Face & Tumbled
- Available in Full Color Range
There are very distinct differences in the preparation process and setting of full bed depth and thin veneer natural stone materials. Each project should be evaluated individually and the proper materials selected based on the results on the evaluation. BSI Installation guides for both full bed depth and thin veneer can be downloaded for free on our website at: [http://www.indystone.com/limestone-veneer-installation-diagrams.html](http://www.indystone.com/limestone-veneer-installation-diagrams.html)

**Thin Veneer**

- Thickness: ¾” – 1 ¼”
- No brick ledge required
- No anchored backup
- Type N Mortar
- No air space
- Scratch coat, metal lath
- Lay 200 sqft/day

**Full Depth**

- Thickness: 3” – 5”
- Brick ledge required
- Anchored backup
- Type N Mortar
- 1” Air Space
- Stainless Steel Anchors
- Lay 35 sqft/day
Limestone Carving Experts

Indiana limestone is a remarkable stone, ranging from a light gray to a bluish-gray in color, sometimes oxidizing to a shade of buff. It’s ease of workability and ability to accept and retain fine details, make it a favorite among stone carvers.

Today’s carvers are a diverse group of artists. Some are born to it, still working in the industrial side of the business alongside or in the tradition of their fathers, uncles or brothers who have done the same.

ORDERING INFORMATION

When placing an order for a specialty carving, we require the following:

- Drawings
- Specifications of any full size layouts that are available
- If the piece will be a replica of an existing carving, photographs and measurements are required

Please consult with your sales associate for more information.
PLACING AN ORDER
Placing an order is simple:
E-MAIL us at info@indystone.com, FAX your order to 812.275.0266, or CALL us at 812.275.0264. We look forward to being of service to you.

PRICING
Please submit your request for pricing to our estimator: estimator@indystone.com

FABRICATION SEQUENCE
In order to be placed in the fabrication schedule you must submit the following items:
• Your signed proposal and deposit
• Signed color approval form
• Approved shop drawings and/or tickets

PAYMENT TERMS
All custom orders require a % deposit (depending on size of order) and must be paid in full prior to shop drawing submittal. Customers requesting payment terms, differing from those herein must complete a credit application – you can request it from your sales associate or simply download it from our website at www.indystone.com. We accept company checks, certified checks, MasterCard, Visa, and wire transfers for your convenience. U.S. currency only. The use of a credit card will incur a 3% convenience fee.

RUSH ORDERS
Rush orders are subject to ICS work load at the time of the request and are subject to a 20% surcharge.

CANCELLED ORDERS & RETURNS
Orders may be cancelled at any time. You will be responsible, however, to pay for all costs and products fabricated up to the time you cancel the order. If your order was 100% prepaid, you will be refunded the difference. If your deposit does not cover the production up to the point in time of your cancellation, you agree we may charge your credit card the balance due. We do not accept returns.

WE DO NOT ACCEPT RETURNS.

DELIVERY
We will transport your order by the most cost effective and quickest method available. If you prefer, you may pick up your order at our plant. All customer pick ups must be scheduled with our shipping department.

INSPECTION
PLEASE INSPECT YOUR DELIVERY IMMEDIATELY UPON RECEIPT. Any claim for damage must be noted on the freight bill, and a claim filed with the freight company. Any product defects must be reported in writing to Indiana Cut Stone within 24 hours of receiving the shipment. Indiana Cut Stone will repair or replace, at its sole discretion, any defective pieces. If the damaged or defective stone is not reported within 24 hours of receipt of delivery, the repair or replacement becomes the sole responsibility of the purchase.

INSTALLATION
Indiana Cut Stone DOES NOT provide installation services. We do, however, work with many qualified installers all over the country and can provide a list of masons with whom we have had experience.

WE DO:
• Provide basic installation guidelines for some of our products in this catalogue as well as on our website. These recommendations follow the procedures given by the Indiana Limestone Institute & follow such guidelines laid out in the ILI Handbook.
• Recommend you use a qualified stone setter or a mason with experience in setting cast stone.
• Recommend to have all installation and anchoring means and methods approved by your project architect or engineer.

WE DO NOT:
• Accept responsibility for limestone damaged during the delivery or installation process.
• Accept responsibility or liability for improper installation.

YOU ACCEPT ALL RESPONSIBILITY TO:
• Ensure that your installer is qualified and properly insured to perform the work.
• Conform to the governing local building codes.
The maximum size of a finished piece of cut stone is limited by the size of the quarry block. A quarry block is an industry standard size stone that is cut from the wall of the quarry. The stone milling equipment we use is designed around the efficient processing of these standard sized blocks.

Finished cut and dressed stone is very typically milled in pieces that are one half or even one third width of a quarry block. This is done to keep the finished stone at a size that can be moved around and positioned at the jobsite by masons manually.
Quoins

Simple and classic, quoins create a wonderful visual contrast to masonry veneer. These can be installed one on top of the other or divided by another form of exterior cladding.
Indiana Cut Stone

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